

FIRE RETARDANT PA 11 AND PA

PA FR-109**HIGHLIGHTS**

- Paintable grade fire retardant nylon 11
- Only LS material certified to pass the FAR 25.853 60 second vertical burn requirement
- Fire retardancy is increased to overcome flammability of certain paints
- Parts are approved for end-use production applications

APPLICATIONS

- Automotive and aerospace production
- Housing and enclosure assemblies
- Complex thin wall geometries requiring strength and accuracy
- Ideal for low to mid volume production applications

TYPICAL PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	ENGLISH	METRIC
Color/Appearance	Visual	White	White
Bulk Density	ASTM D1895	0.26 oz/in ³	0.45 g/cm ³
Average Particle Size (D50)	Laser Diffraction	0.004 inches	95 microns
Particle Size Range (D10-D90)	Laser Diffraction	0.002 - 0.006 inches	45 - 151 microns
Sintered Part Density	ASTM D792	0.618 oz/in ³	1.07 g/cm ³
Heat Deflection Temperature	ASTM D648	158° F @ 264 psi	70° C @ 1.82 MPa
Heat Deflection Temperature	ASTM D648	367° F @ 66 psi	186° C @ 0.45 MPa
Ultimate Tensile Strength (XY)	ASTM D638	6,700 psi	46 MPa
Tensile Modulus (XY)	ASTM D638	202,000 psi	1,392 MPa
Flexural Modulus (XY)	ASTM D790	195,000 psi	1,345 MPa
Elongation at Break (XY)	ASTM D638	34 %	34 %
Izod Impact Strength - Notched (XY)	ASTM D256	1.3 ft-lb/in	69 J/m
Izod Impact Strength - Unnotched (XY)	ASTM D256	3.2 ft-lb/in	144 J/m
Flammability, 12 Second Vertical Burn	FAR 25.853	Pass	Pass
Flammability, 60 Second Vertical Burn	FAR 25.853	Pass	Pass

The material properties provided herein are for reference purposes only. Actual values may vary significantly as they are dramatically affected by part geometry and process parameters. Material specifications are subject to change without notice.



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About RPS

RPS has been in operation over ten years and our engineers collectively have decades of experience working with stereolithography and laser sintering equipment. With proven experience in 3D printing, engineering, electronics, computer-aided engineering and more, we understand the technology and can offer advice on how it can suit your specific application.

We manufacture the **NEO800** stereolithography system, designed, developed and built by RPS engineers. We are also an HP Channel Partner of HP's Multi-Jet Fusion technology and offer a range of materials and software through our partnership with market-leading suppliers ALM, DSM Somos® and Materialise.

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